



Dart Aerospace Ltd.
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Canada

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D5136-1

Job Sheet 182316



Part No: D5136-1

Job Qty: 6 ea

Part Name: Contact Pad, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/22/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP rev A RQ verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	9/7/18	9/7/18	0.00	0.00	Start Up Machining-3		
100	Doosan	6 pcs	9/7/18	9/7/18	0.00	4.88	Doosan		
110	QC	6 pcs	9/7/18	9/7/18	0.00	0.00	QC2 Machining-3		
120	CNC Vertical Machining	6 pcs	9/7/18	9/7/18	0.34	2.64	HAAS1-4		
130	QC	6 pcs	9/7/18	9/7/18	0.00	0.00	QC2 Machining-3		
140	QC	6 pcs	9/7/18	9/7/18	0.00	0.00	QC8 Machining-3		
150	Packaging	6 pcs	9/7/18	9/7/18	0.00	0.00	Packaging3-2	LG055	
160	QC21-SA	6 Ea	9/7/18	9/7/18	0.00	0.00	QC21		

Part Op 100 - Machine as per folio FB334 turning detail.

Descriptions: 120 - Machine as per Folio FB334 1-Deburr 2- Engrave P/N as per dwg.

150 - LOCATION : LG051

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D6104-005	Round Billet, 17-4	1.9999 Ea (.33331 ea)	90-Start up Operation	5108398

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D6104-005	1	7	0

Part Specifications

Specifications could not be found.

to Lathe 5.75h

Plex 8/22/18 12:57 PM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS					
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐			
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐			
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐			
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐				

Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
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Description Work Order Deviation	Disposition	Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

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www.dartaerospace.com



Container No: S110574



Part: D5136-1

Job No: 182316

Serial No/Batch: S110574

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/17/18

AULT CATEGORY

ct e/Unqualified	☐ Power Loss/Surge	☐ Positioned Wrong
	☐ Folio/Program	☐ Outside Dimensions
	☐ Grain	☐ Over/Under tolerance
	☐ Weld	☐ Part Incorrect
	☐ Wrong Stock Pulled	☐ Part Lost/Missing
	☐ Out of Sequence	☐ Part Moved
	☐ Off-set	☐ Drawing
	☐ Misabeled	☐ Finish
	☐ Fit/Function	☐ Misread
	te/Unclear	☐ Misaligned/off center